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Trail, Sugar Hill, GA 30518 (US). PEACH, Michael, Anthony [GB/US]; 395 Laura Drive North, Lakewood Heights, Mandeville, LA 70448 (US).

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(74) Agents: PRINCIPE, David, L. et al.; Hodgson Russ LLP, One M & T Plaza, Suite 2000, Buffalo, NY 14203-2391 (US).

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(71) Applicant (for all designated States except US): HAB-ASIT AG [CH/CH]; Römerstrasse 1, CH-4153 Reinach-Basel (CH).

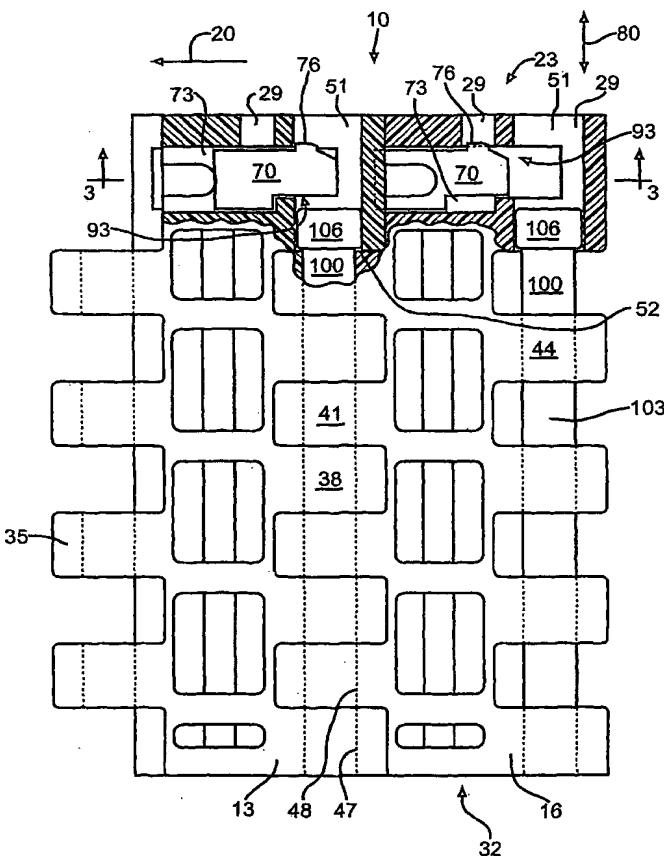
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(72) Inventors; and
(75) Inventors/Applicants (for US only): GULDENFELS, Dieter [CH/CH]; Im Steinler 18, CH-4148 Pfeffingen (CH). HIRSCHMANN, Paul, E. [US/US]; 475 Big Bend

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(54) Title: DEVICE FOR RETAINING A HEADED PIVOT ROD



(57) Abstract: A belt module, modular belt assembly and method of configuring a modular belt to provide an edge portion for retaining a headed pivot rod. The edge portion has a blocking member disposed in a slot and movable between a first open position and a second closed position. In, the closed position, the blocking member extends into an edge portion pivot rod opening to prevent the headed pivot rod from exiting the edge portion pivot rod opening. The edge portion pivot rod opening is larger than the first and second pivot rod openings in the first and second link ends of the belt module such that the pivot rod can only be removed in one direction.

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